



PASTRY & BAKERY COMMODITIES

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WHEAT FLOUR

WHEAT FLOUR IS the most important ingredient in the bakeshop. It provides bulk and structure to most of the baker's products, including breads, cakes, cookies, and pastries. Unlike the home cook who depends almost entirely on a product called *all-purpose flour*, the professional baker has access to a wide variety of flours with different qualities and characteristics. To select the proper flour for each product, and to handle each correctly, you need to understand the characteristics of each type of flour and how it is milled.

Composition of Wheat

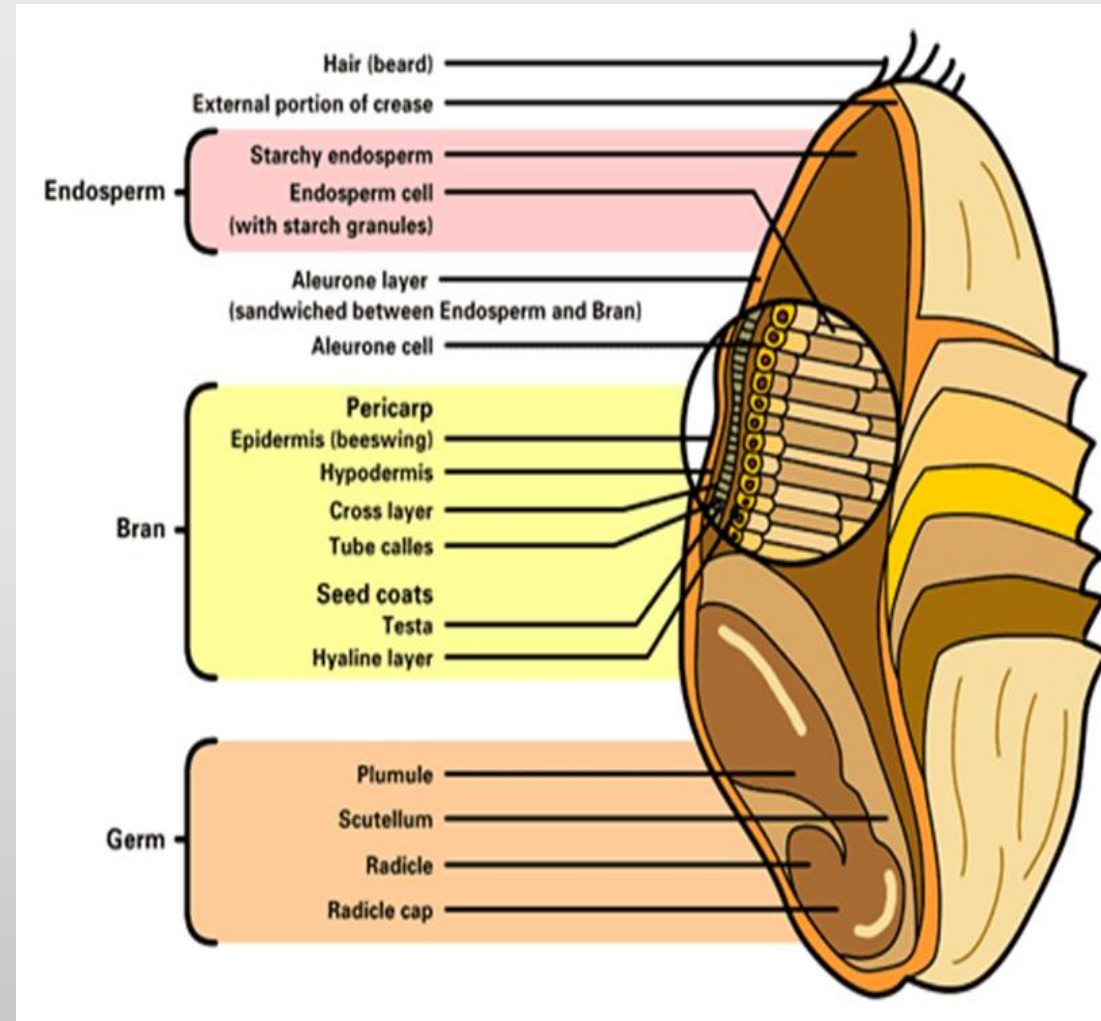
1. The **BRAN** is the hard outer covering of the kernel. Darker in color than the interior of the grain, bran is present in whole wheat flour as tiny brown flakes, but is removed in the milling of white flour. (In the case of whole wheat flour made from white wheat, the bran flakes are a much lighter, creamy white color.)

Bran is high in dietary fiber and contains B vitamins, fat, protein, and minerals.

2. The **GERM** is the part of the kernel that becomes the new wheat plant if the kernel is sprouted. It has a high fat content that can quickly become rancid. Therefore, whole wheat flour containing the germ has poor keeping qualities.

Wheat germ is high in nutrients, containing protein, vitamins, and minerals, as well as fat.

3. The **ENDOSPERM** is the white, starchy part of the kernel that remains when the bran and germ are removed. This is the portion of the wheat kernel that is milled into white flour. Depending on its source, the wheat endosperm contains about 68 to 76% starch and 6 to 18% protein. The endosperm also contains small amounts of moisture, fat, sugar, minerals, and other components.



Types of Flour

BREAD FLOUR

Thus, its gluten proteins are strong enough to tolerate machine handling and molding. Protein content of up to 13.5% is suitable for highly mechanized bakeries. Look for flour with a protein content of 11 to 13 %.

HIGH-GLUTEN FLOUR

Flour with an especially high protein content is sometimes used in hard-crusted breads and in such specialty products as pizza dough and bagels. It is also used to strengthen doughs made from flours that contain little or no gluten. A typical high-gluten flour has 14% protein

CAKE FLOUR

Cake flour is a weak or low-gluten flour made from soft wheat. It has a soft, smooth texture and a pure white color. Protein content of cake flour is approximately 8%,

PASTRY FLOUR

Pastry flour is also a weak or low-gluten flour, but it is slightly stronger than cake flour. Pastry flour has a protein content of about 9 -10 %



OTHER FLOUR, MEALS AND STARCHES

✓ RYE FLOUR

Rye – the Latin name is *Secale cereale* – is still generally regarded as the typical German bread cereal. Nevertheless, there is a continuous decline in rye consumption. In the case of this bread cereal, too, it is chiefly winter rye that is used for baking. Although over 90% of the world's rye is grown in Europe, the cereal is by no means a uniform product. The main growing areas and breeding centres are in eastern, central and northern Europe, although rye is also grown and bred in North America, Australia and other regions.

✓ CORN FLOUR

Corn, or maize, is typically sold as ground cornmeal, but it is also available as a coarser grit or finer flour. The size of the granule affects the quality of the baked good. Coarse textured cornmeal. Corn contains a good amount of protein but none of it is gluten-forming. For this reason, wheat flour is usually added to baked goods that contain cornmeal. Wheat flour provides structure to the baked good, while cornmeal provides an appealing crumbliness, flavor, and color.

✓ OAT

Oat products used in baked goods include rolled oats and quick-cooking rolled oats. Steel-cut oats are also available. Oats are most commonly used in cookies, streusel toppings, muffins, and breads. Oats are somewhat higher than most grains in protein, but the protein does not form gluten.

✓ RICE

Rice flour, milled from the endosperm of the rice kernel, can be purchased in specialty shops. It is a low-protein flour that contains no gluten, making it a common ingredient in gluten-free baked goods. Rice flour is used in certain cakes and cookies, especially ethnic Middle Eastern and Asian products.



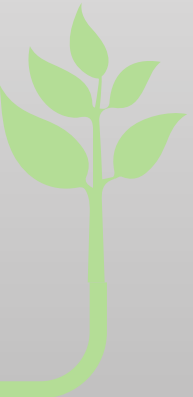
OTHER FLOUR, MEALS AND STARCHES

✓ SOY

The soybean is a legume, not a cereal grain. Its composition and characteristics are quite different from wheat and other cereal grains. Compared with wheat, dried soybeans are high in protein (about 35 percent), high in fat (about 20 percent), and low in starch (15 to 20 percent). Soy flour used in baking is typically defatted, which means that some or all of the fat is removed. Soy flour comes toasted or untoasted.

✓ POTATO

The potato is a tuber, not a cereal grain, but it can be cooked, dried, and cut into flakes or milled into flour. Potato products are valued in yeast doughs and other baked goods for the starch they contain. The starch in potato flakes, cooked potatoes, and cooked potato water is already gelatinized. Gelatinized potato starch is easily broken down by amylase into sugar and other products. This increases water absorption of doughs and improves fermentation. Breads and other baked goods containing potato products are soft and moist, and they resist staling.





SUGAR

We customarily use the term **SUGAR** to refer to regular refined sugars derived from sugarcane or beets. The chemical name for these sugars is **SUCROSE**. However, other sugars of different chemical structure are also used in the bakeshop

SUGARS OR SWEETENING agents purpose in baking

- They add sweetness and flavor.
- They create tenderness and fineness of texture, partly by weakening the gluten structure.
- They give crust color.
- They increase keeping qualities by retaining moisture.
- They act as creaming agents with fats and as foaming agents with eggs.
- They provide food for yeast.



SUGAR

- ✓ **Granulated Sugar** : This Basic, cheap sugar is essential in your pantry. Use it to sweeten drinks and cereals and to sprinkle on desserts
- ✓ **Superfine Sugar** : This sugar is finer than granulated sugar and dissolves quickly, so it is ideal for meringue and cakes
- ✓ **Confectioner's sugar** : This is finer than granulated sugar and dissolves quickly. So it is ideal for meringue and cakes
- ✓ **Brown Sugar** : This Stronger-Flavored sugar comes in various shades, from pale gold to chocolate brown
- ✓ **Raw Brown Sugar** : This crunchy brown sugar is delicious sprinkled over desserts and cakes before being broiled or baked
- ✓ **Honey** : This came in a variety of flavors and colors, as either clears, liquid honey or opaque, set honey. It has many uses from glazing ham and flavoring vegetables to sweetening desserts and drinks
- ✓ **Corn Syrup** : This clear, corn syrup is made from evaporated sugar cane juice. It is used in a variety of dishes, and to top crepes and ice cream
- ✓ **Maple Syrup** : this syrup has a delicious sweet flavor and can be used in a wide variety of savoury and sweet dishes. Its popular on crepes





FATS

FATS (AND OILS) differ from each other in cost, flavor, consistency, amount of fat, amount of air, amount of water, and melting point. Some contain additives, such as emulsifiers, antioxidants, salt, colors, flavors, antimicrobial agents, milk solids, and More



FATS AND OIL

THE MAJOR FUNCTIONS of fats in baked items are:

1. To add moistness and richness.
2. To increase keeping quality.
3. To add flavor.
4. To assist in leavening when used as a creaming agent, or to give flakiness to puff pastry, pie dough, and similar products.



BUTTER

Butter is made from heavy cream, an emulsion of butterfat suspended in milk. While some of the fat in chilled cream is in the form of liquid globules, a large amount consists of tiny solid fat crystals, so tiny that cream, while thickened by these solid crystals, seems totally liquid in the mouth. Butter manufacturing is the separation of this fat, both solid fat crystals and liquid globules, from much of the remaining liquid, or buttermilk. Butter is too hard to work at 50F (10C) and too soft at 80F (27C). In fact, the best temperature for working with butter is within the narrow range of about 65–70F (18–21C). With laminated dough, however, where flakiness and volume are important, butter should be as solid as possible. Puff pastry and other laminated dough are chilled between folds, to keep butter solid and assure maximum flakiness and volume.



MARGARINE

Margarine can be said as imitation butter. One advantage of margarine is its lower price. Another advantage is that margarine contains no cholesterol, and soft margarines are lower in saturated fats than butter is (although they may contain trans fats). A third advantage of some margarines is their stronger flavor. While this might sound like a contradiction since butter is prized for its flavor, margarine flavor can be more assertive, if less refined.



Shortenings

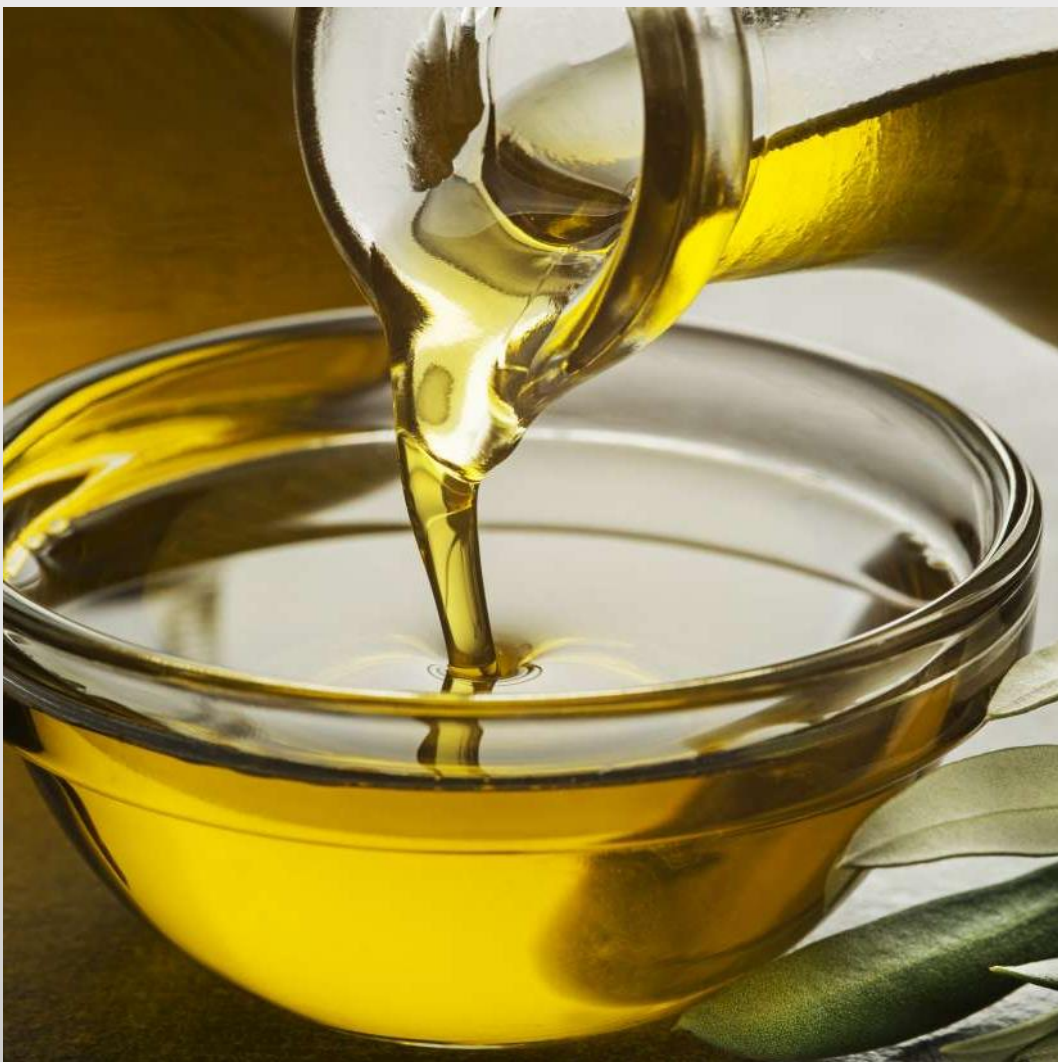
The main differences between shortening and margarine are that shortening is 100 percent fat, contains no water, and is white and bland. As with margarines, most shortenings are made from soybean oil, but they can be made from any vegetable or animal fat.

Shortening was originally developed as a replacement for lard. Like margarine, shortenings are designer fats, so many types are available to the baker and pastry chef.



LARD

Lard is the rendered fat of hogs. Because of its plastic quality, it was once highly valued for making classic American flaky piecrusts and biscuits—and it is still sometimes used for these products. Since the development of modern shortenings, however, it is not often used in the bakeshop.



OILS

Oils are liquid fats. They are not often used as shortenings in baking because they spread through a batter or dough too thoroughly and shorten too much. Some breads and a few cakes and quick breads use oil as a shortening. Beyond this, the usefulness of oil in the bakeshop is limited primarily to greasing pans, deep-frying doughnuts, and serving as a wash for some kinds of rolls.



MILK AND MILK PRODUCTS

NEXT TO WATER, milk is the most important liquid in the bakeshop. Water is essential for the development of gluten. Fresh milk, being 88 to 91% water, fulfills this function. In addition, milk contributes to the texture, flavor, crust color, keeping quality, and nutritional value of baked products.



Fresh Milk Products

- ✓ **Whole milk** is fresh milk as it comes from the cow, with nothing removed and nothing (except vitamin D) added. It contains about 3 1/2% fat (known as milk fat or butterfat), 8 1/2% nonfat milk solids, and 88% water.
- ✓ **Skim or nonfat** milk has had most or all of the fat removed. Its fat content is 0.5% or less.
- ✓ **Low-fat milk** has a fat content of 0.5 to 2%. Its fat content is usually indicated, usually 1% and 2%.
- ✓ **Fortified nonfat or low-fat milk** contains added substances that increase its nutritional value, usually vitamins A and D and extra nonfat milk solids.



Fermented Milk and Cream Products

- ✓ **Sour cream** has been cultured or fermented by added lactic acid bacteria, which makes it thick and slightly tangy in flavor. It has about 18% fat.
- ✓ **Crème fraîche (krem fresh)** is a slightly aged, cultured heavy cream. It is widely used for sauce making in Europe because of its pleasant, slightly tangy flavor and its ability to blend easily into sauces. Unlike regular heavy cream, it usually doesn't require tempering and can be added directly to hot sauces. It is available commercially but is expensive..
- ✓ **Buttermilk** is fresh, liquid milk, usually skim milk, which has been cultured or soured by bacteria. It is usually called cultured buttermilk to distinguish it from the original buttermilk, which was the liquid left after butter making. Buttermilk is used in recipes calling for sour milk.
- ✓ **Yogurt** is milk (whole or low-fat) cultured by special bacteria. It has a custard like consistency. Most yogurt has additional milk solids added, and some of it is flavored and sweetened



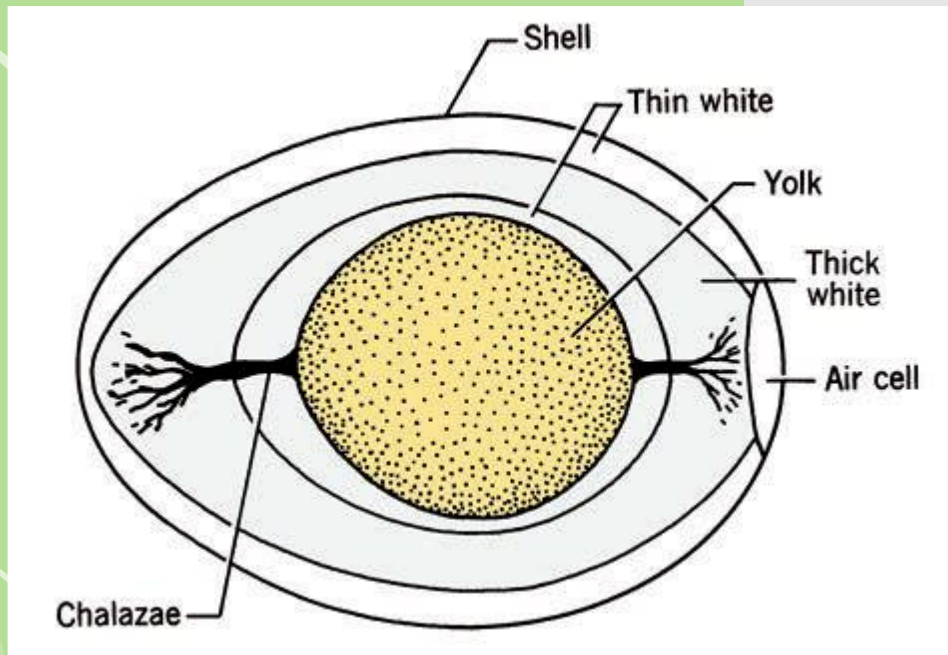
EGGS

EGGS SHOULD BE well understood by the baker because they are the **important part** and used in large quantities in the bakeshop and are more expensive than many of the other high-volume ingredients, such as flour and sugar.



Fresh Cream Products

- ✓ **Whipping cream** has a fat content of 30 to 40%. Within this category, you may find light whipping cream (30 to 35%) and heavy whipping cream (36% or more). Extra-heavy cream, also called manufacturer's cream, has a fat content of 38 to 40% or more and is generally available only on the wholesale market. Whipping cream labeled ultra pasteurized keeps longer than regular pasteurized cream. Pure ultrapasteurized cream does not whip as well as regular pasteurized cream, so additives such as vegetable gums are added to make it more whippable.
- ✓ **Light cream**, also called table cream or coffee cream, contains 18 to 30% fat, usually about 18%.
- ✓ **Half-and-half** has a fat content of 10 to 18%, too low to be called cream



- ✓ The yolk is high in both fat and protein, and contains iron and several vitamins. Its color ranges from light to dark yellow, depending on the diet of the chicken.
- ✓ The white is primarily albumin protein, which is clear and soluble when raw but white and firm when coagulated. The white also contains sulfur.
- ✓ The shell is not the perfect package, in spite of what you may have been told. It is not only fragile but also porous, allowing odors and flavors to be absorbed by the egg and allowing the egg to lose moisture even if unbroken.

LEAVENING AGENTS

YEAST

Yeast is the leavening agent in breads, dinner rolls, Danish pastries, and similar products.

Types of Yeast

- ✓ **FRESH YEAST**, also called **COMPRESSED YEAST**, is moist and perishable. Before the development of instant yeast. Some bakers crumble compressed yeast and add it directly to the dough in a straight dough procedure. However, the yeast is mixed more evenly into the dough if it is first softened in twice its weight of warm (100°F/38°C) water.
- ✓ **ACTIVE DRY YEAST** is a dry, granular form of yeast. It must be rehydrated in four times its weight of warm water (105°F/41°C) before use. When using active dry yeast in a bread formula, use part of the water in the formula to dissolve the yeast. Do not add additional water
- ✓ **INSTANT DRY YEAST**, sometimes called *rapid-rise* or *quick-rise* yeast, is a fairly new product (it was invented in the 1970s). Like active dry yeast, it is also a dry granular form of yeast, but it does not have to be dissolved in water before use.



LEAVENING AGENTS

CHEMICAL LEAVENERS are those that release gases produced by chemical reactions

Types of CHEMICAL LEAVENERS

✓ **Baking Soda**

Baking soda is the chemical sodium bicarbonate. If moisture and an acid are present, soda releases carbon dioxide gas, which leavens the product

✓ **Baking Powders**

Baking powders are mixtures of baking soda plus one or more acids to react with it. They also contain starch, which prevents lumping and brings the leavening power down to a standard level. Because baking powders do not depend for their leavening

✓ **Baking Ammonia**

Baking ammonia is a mixture of ammonium carbonate, ammonium bicarbonate, and ammonium carbamate. It decomposes rapidly during baking to form carbon dioxide gas, ammonia gas, and water. Only heat and moisture are necessary for it to work. No acids are needed.

FRUIT PRODUCTS

Nearly any kind of fresh fruit can be used in the production of desserts. In addition, a wide variety of dried, frozen, canned, and processed fruit products are important ingredients in the bakeshop

Fresh

Apples, apricots

bananas, berries, cherries, grapes, kiwi, lemons, mangoes, melons, oranges, papayas, passion fruit, peaches, pears, pineapples, plums, etc

Canned and Frozen

apples, sliced, apricots halves, blueberries, cherries, sour and sweet peaches, slices and halves pineapple, rings, chunks, nibs, crushed, juice strawberries

Dried

Apricots, currants (actually, very small raisins), dates, figs, raisins, light and dark prunes

Candied and Glace

Cherries, citron, figs, fruitcake mix, lemon peel, orange peel pineapple

Other Processed Fruits

apricot glaze or coating jams, jellies, and fruit purées and fruit compounds, usually frozen



NUTS

Most nuts are available whole, halved, or broken or chopped. Because they are high in oil, all nuts can become rancid. Store them, tightly closed, in a cool, dark place.

- ✓ **Almonds.** The most important nut in the bakeshop. Available natural (skin on) and blanched (skin off) in many forms: whole, split, slivered, chopped, and ground (almond flour).
- ✓ **Cashews.**
- ✓ **Chestnuts.** Must be cooked. Forms used in bakeshops are purée and glacé (in syrup).
- ✓ **Hazelnuts.** Best if toasted before use. Also available ground (hazelnut flour or meal). One of the most important nuts in the bakeshop, along with almonds and walnuts.
- ✓ **Macadamia nuts.**
- ✓ **Pecans.** More expensive than walnuts. Used in premium goods.
- ✓ **Peanuts.**
- ✓ **Pine nuts**, or pignoli. Small kernels that are usually toasted to enhance flavor. Especially important in Italian pastries.
- ✓ **Pistachios.** Often used in decorations because of the attractive green color of the kernel.
- ✓ **Walnuts.** One of the most important nuts in the bakeshop, along with almonds and hazelnuts.





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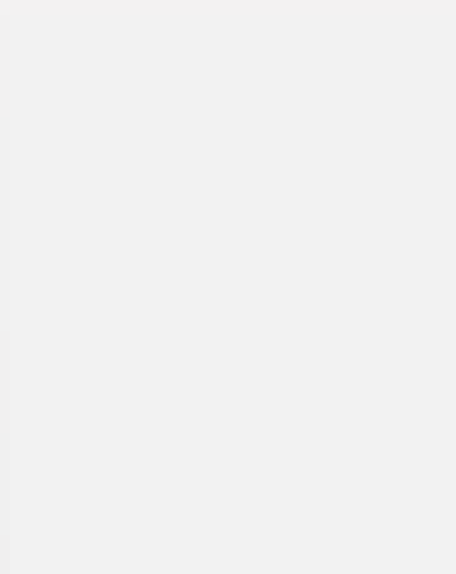
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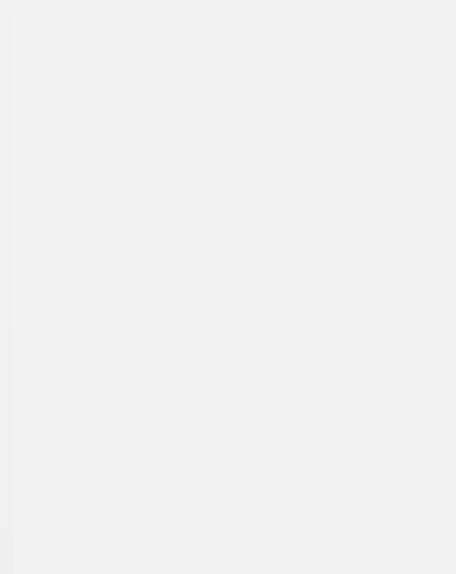
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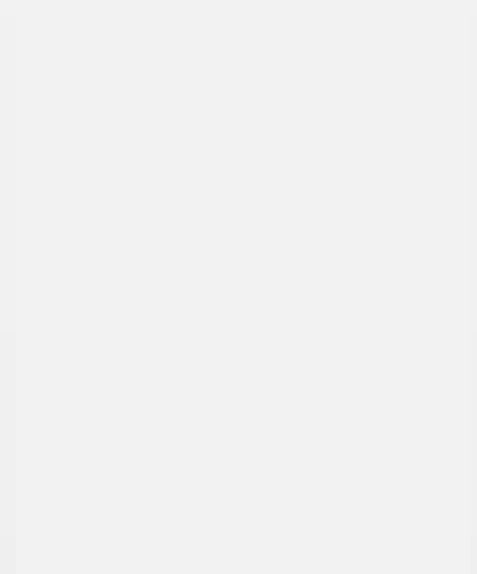
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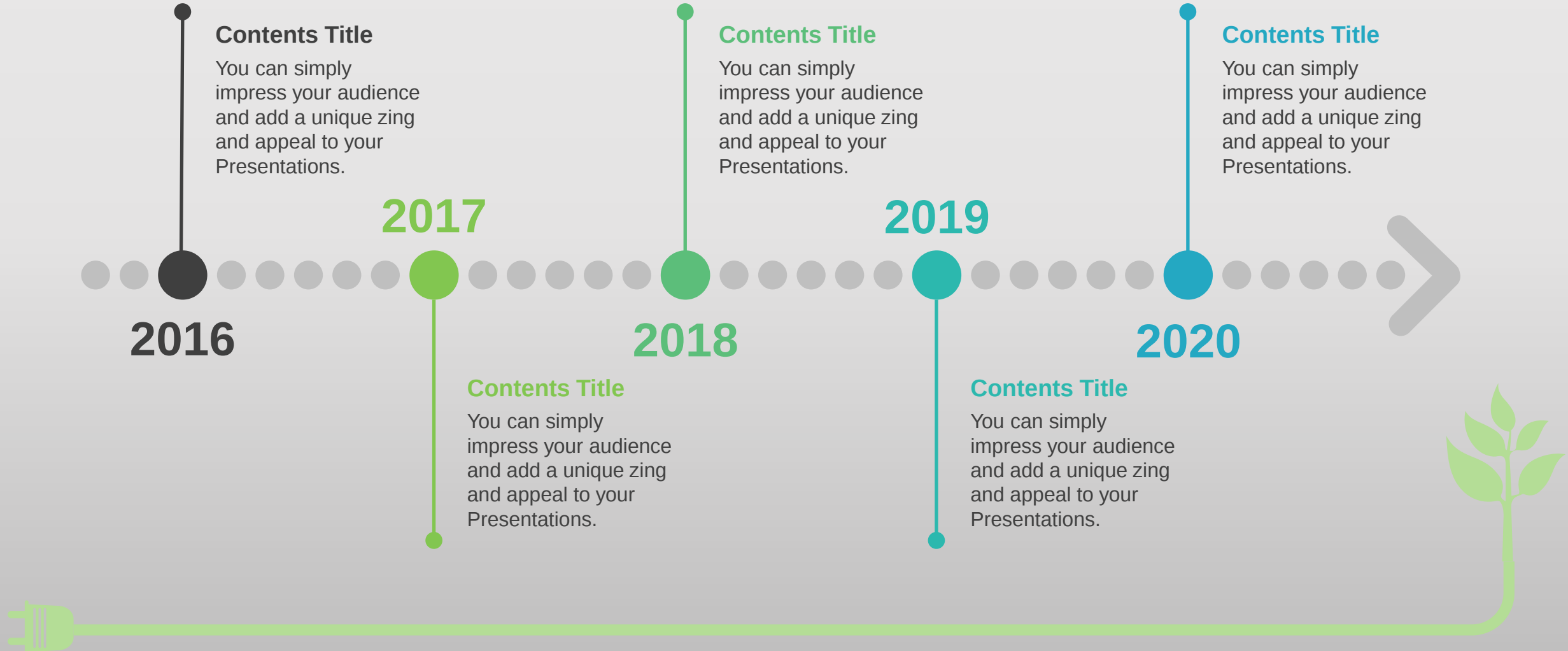


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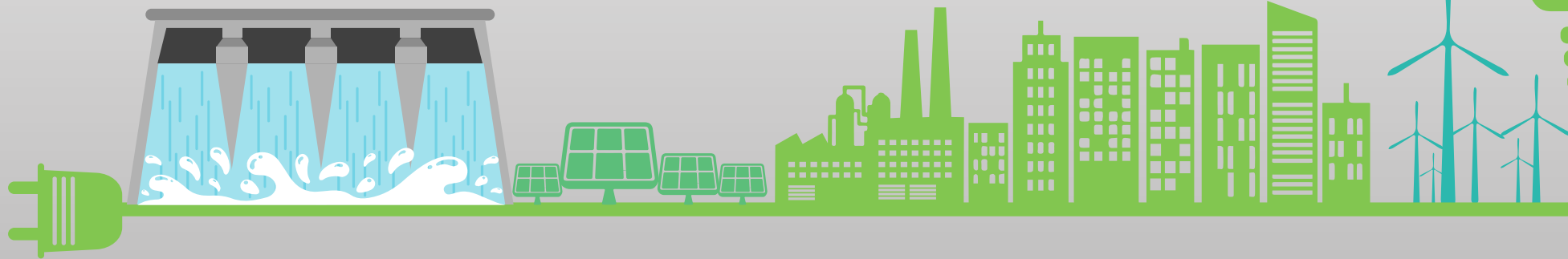
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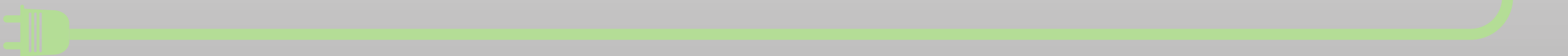
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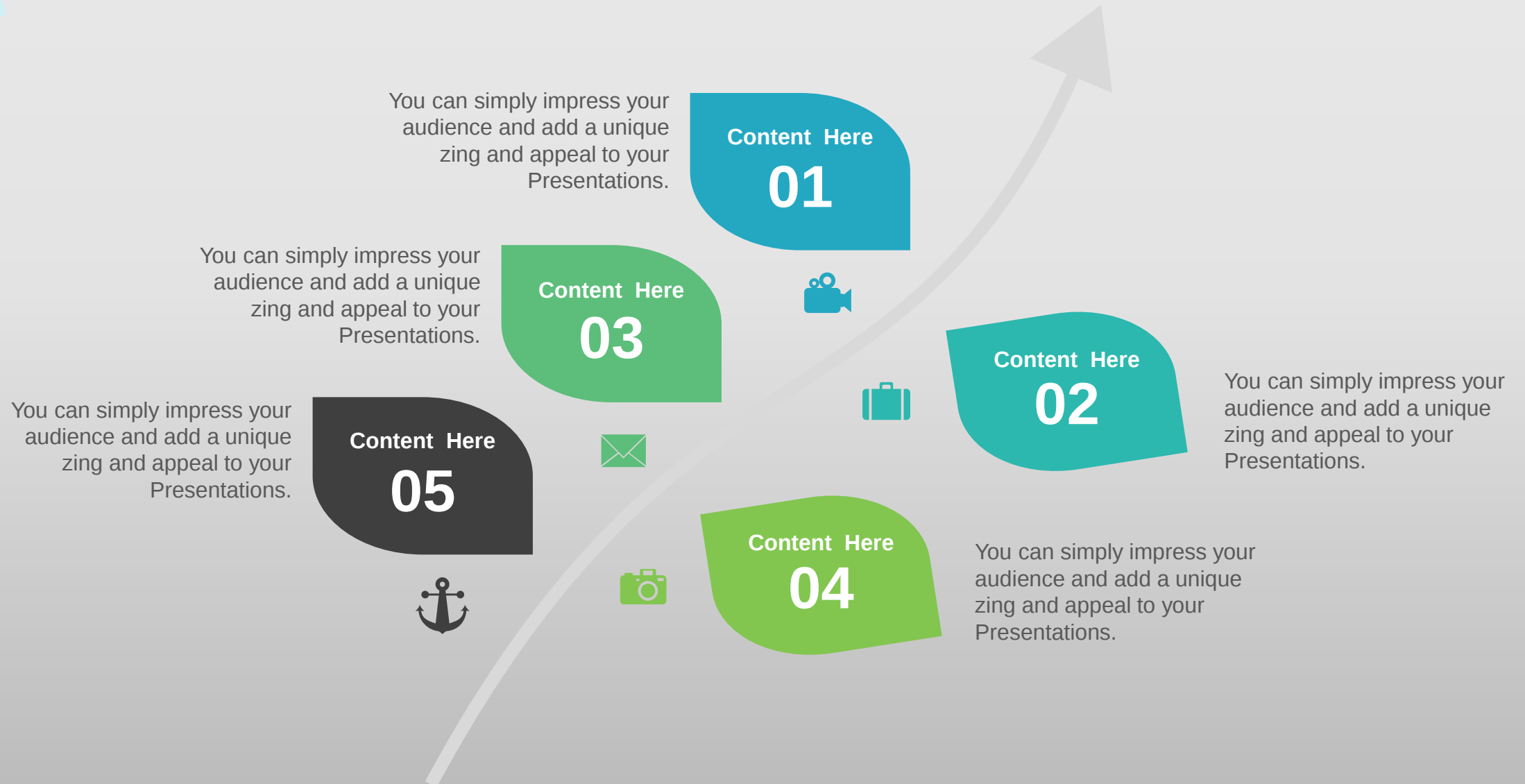
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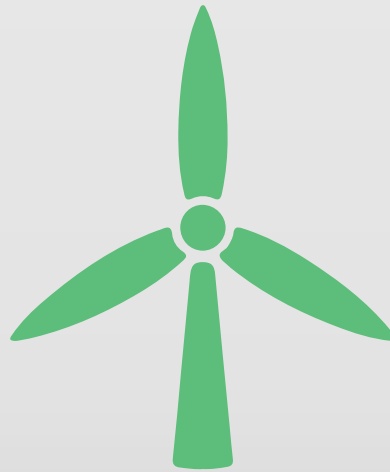


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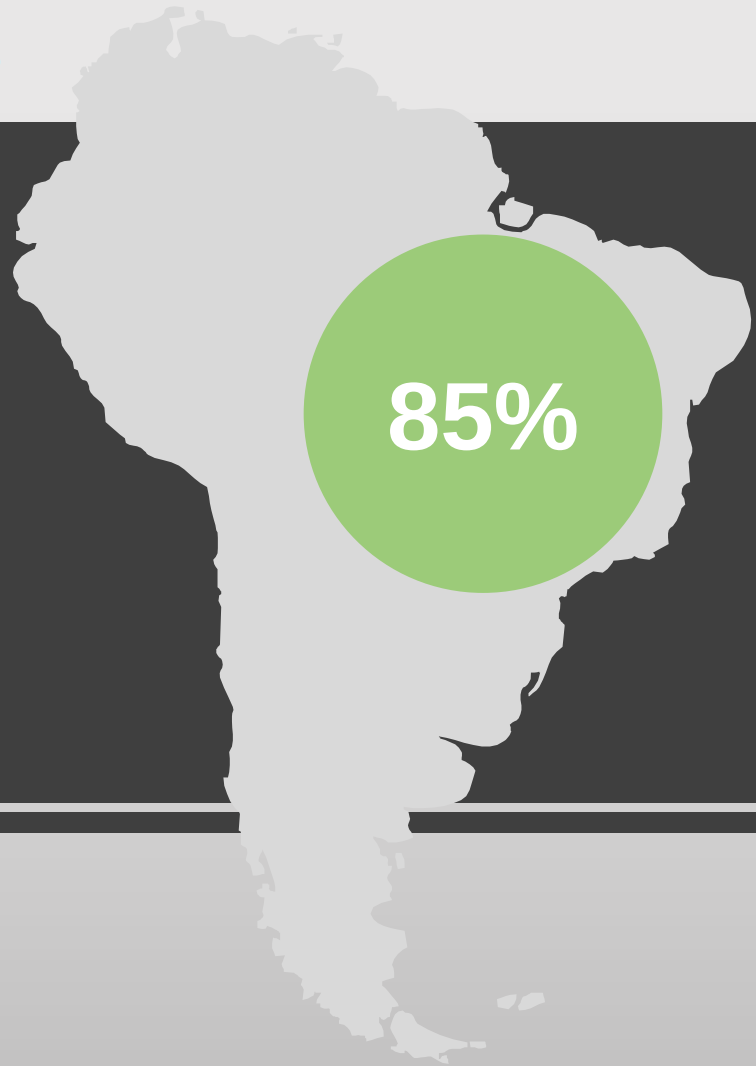
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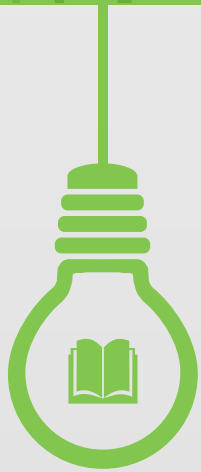
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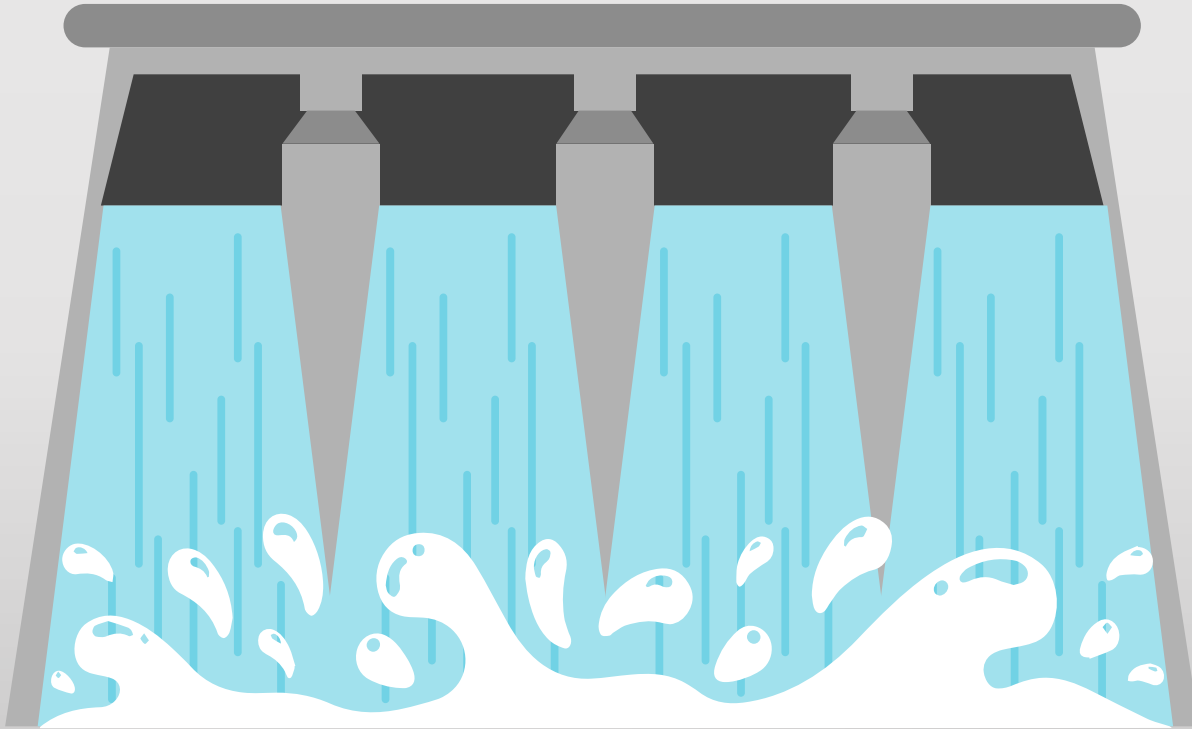


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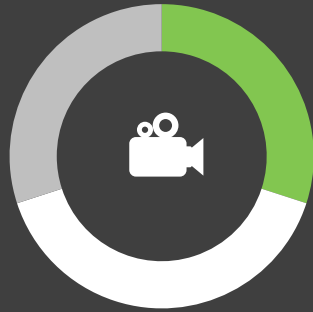
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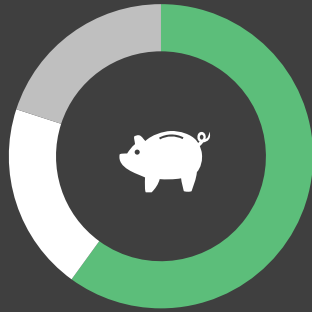


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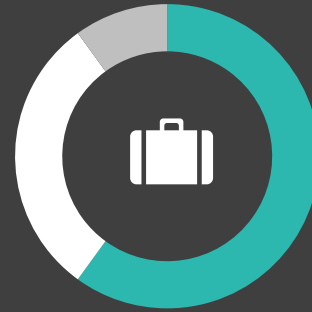


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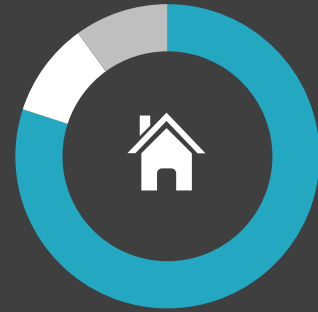


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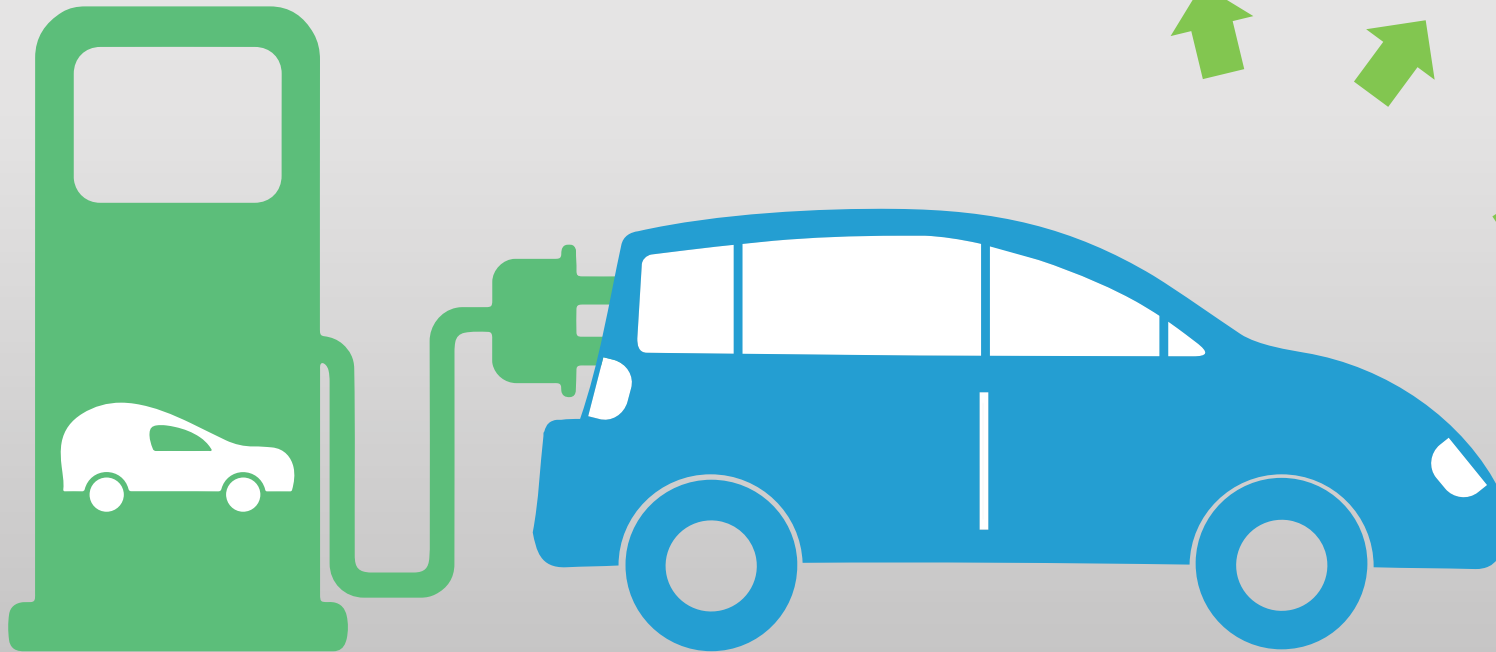
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2011 ~ 2015 Text here

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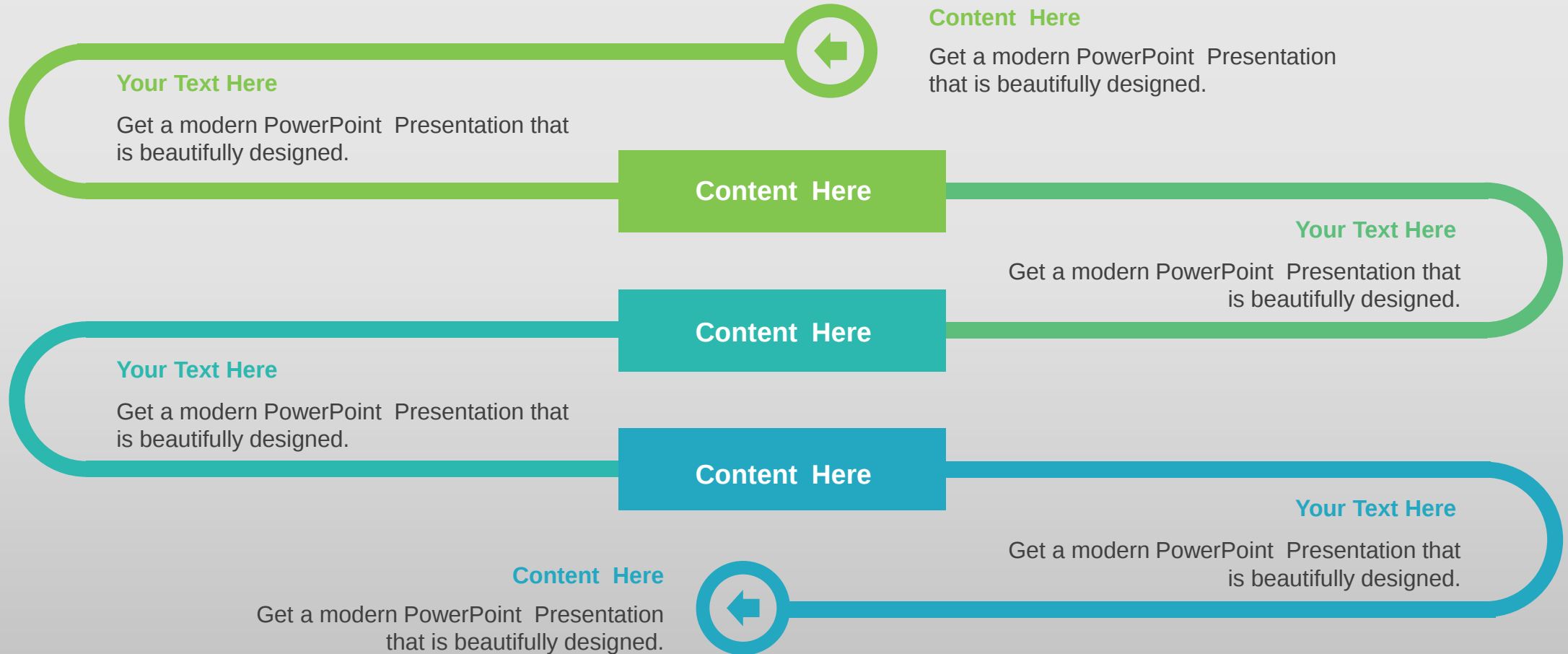
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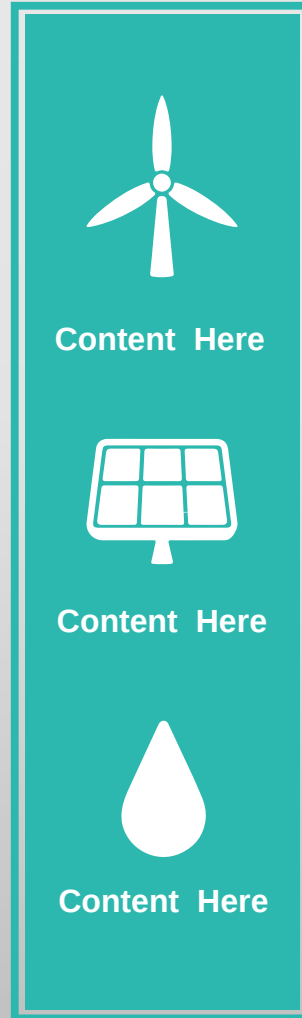
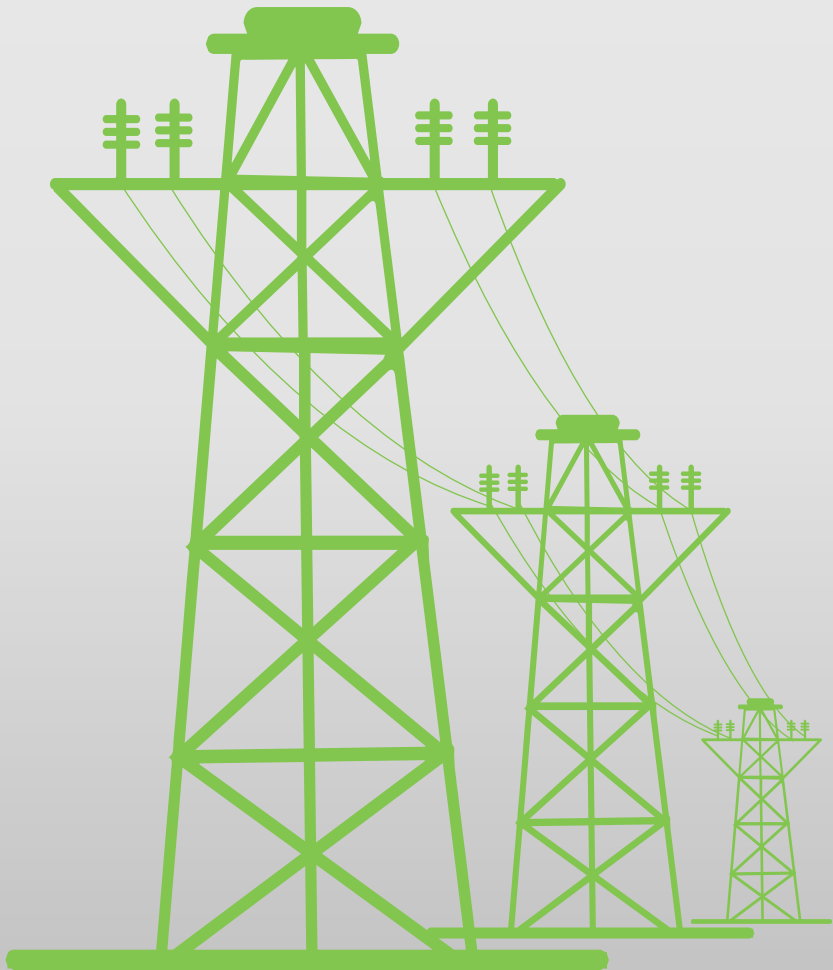
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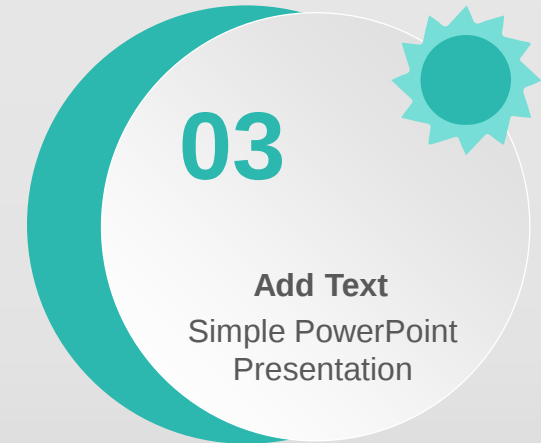
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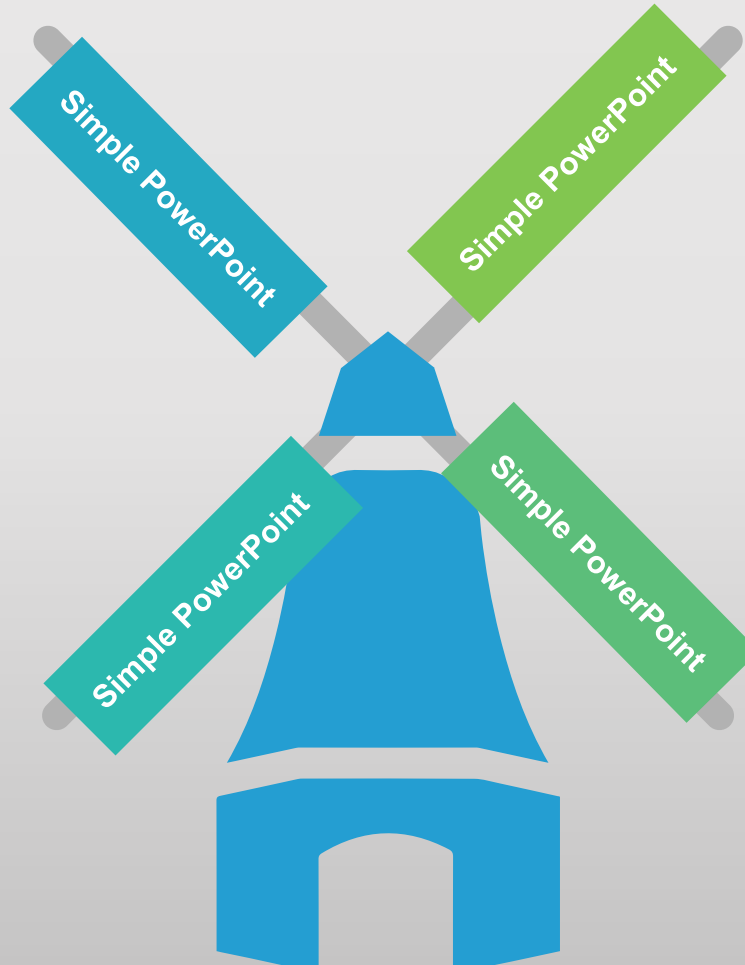


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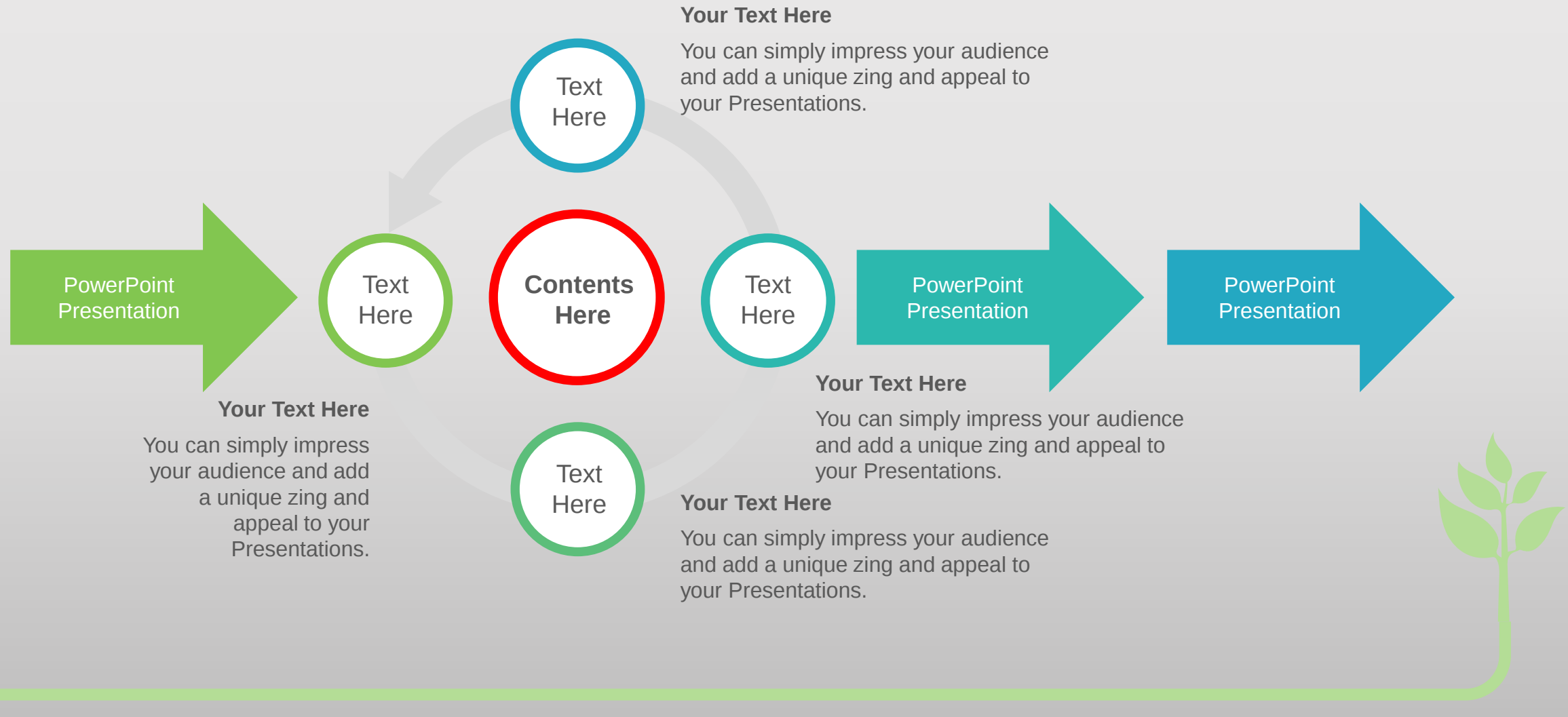


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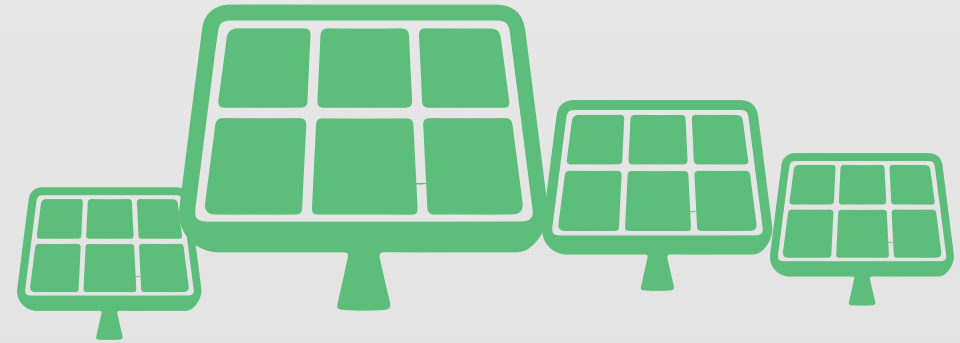
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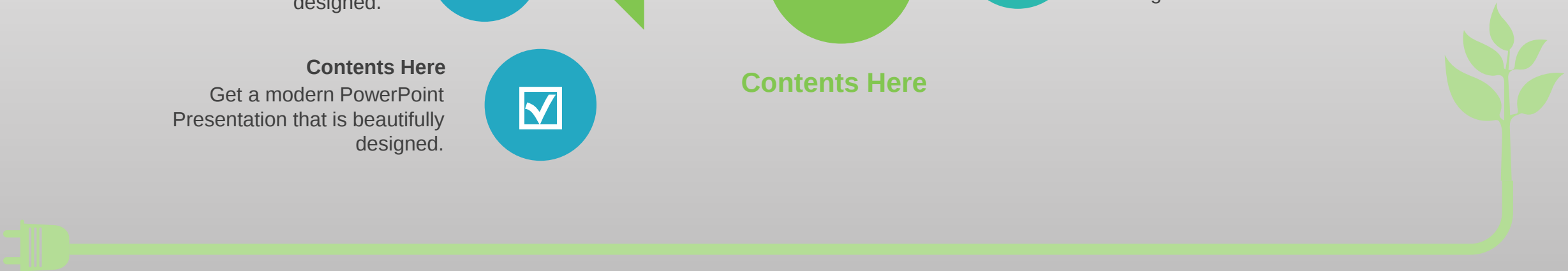


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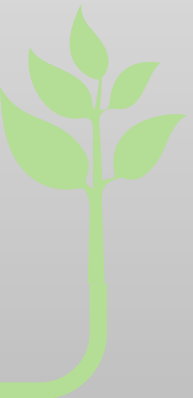
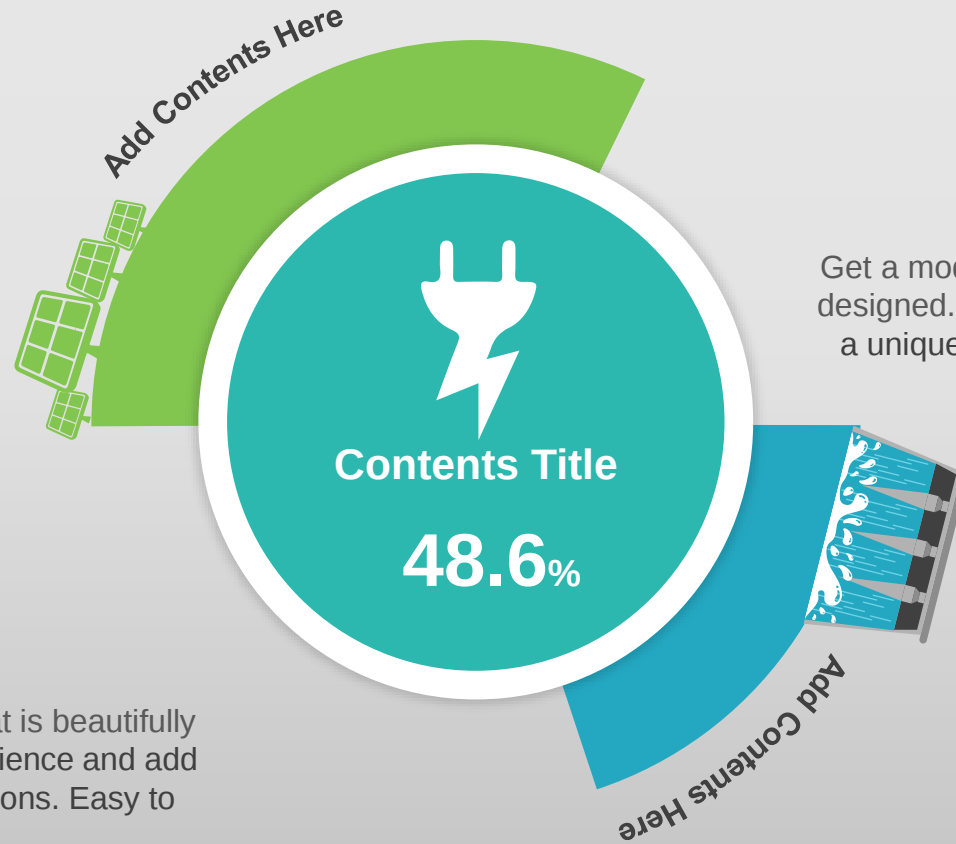
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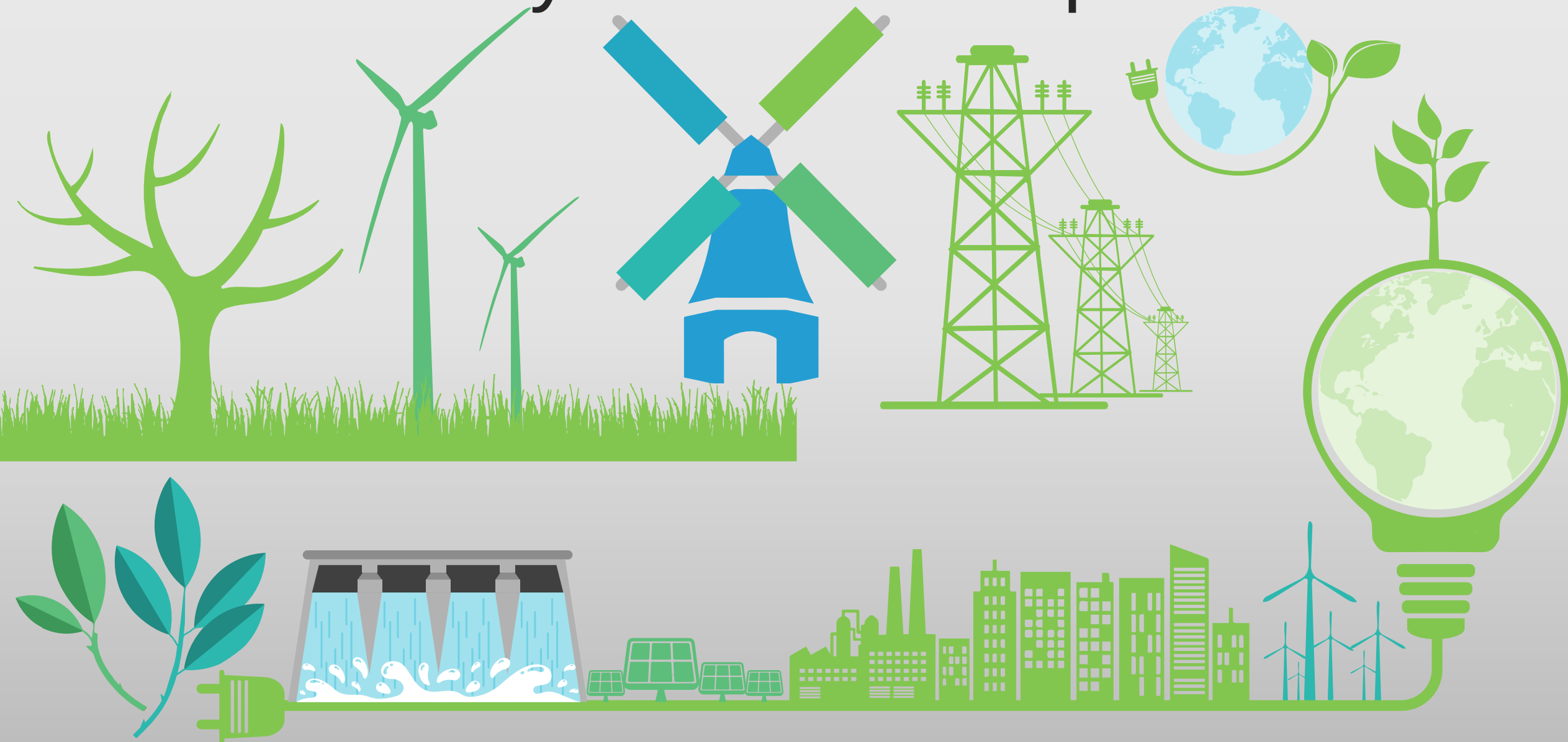
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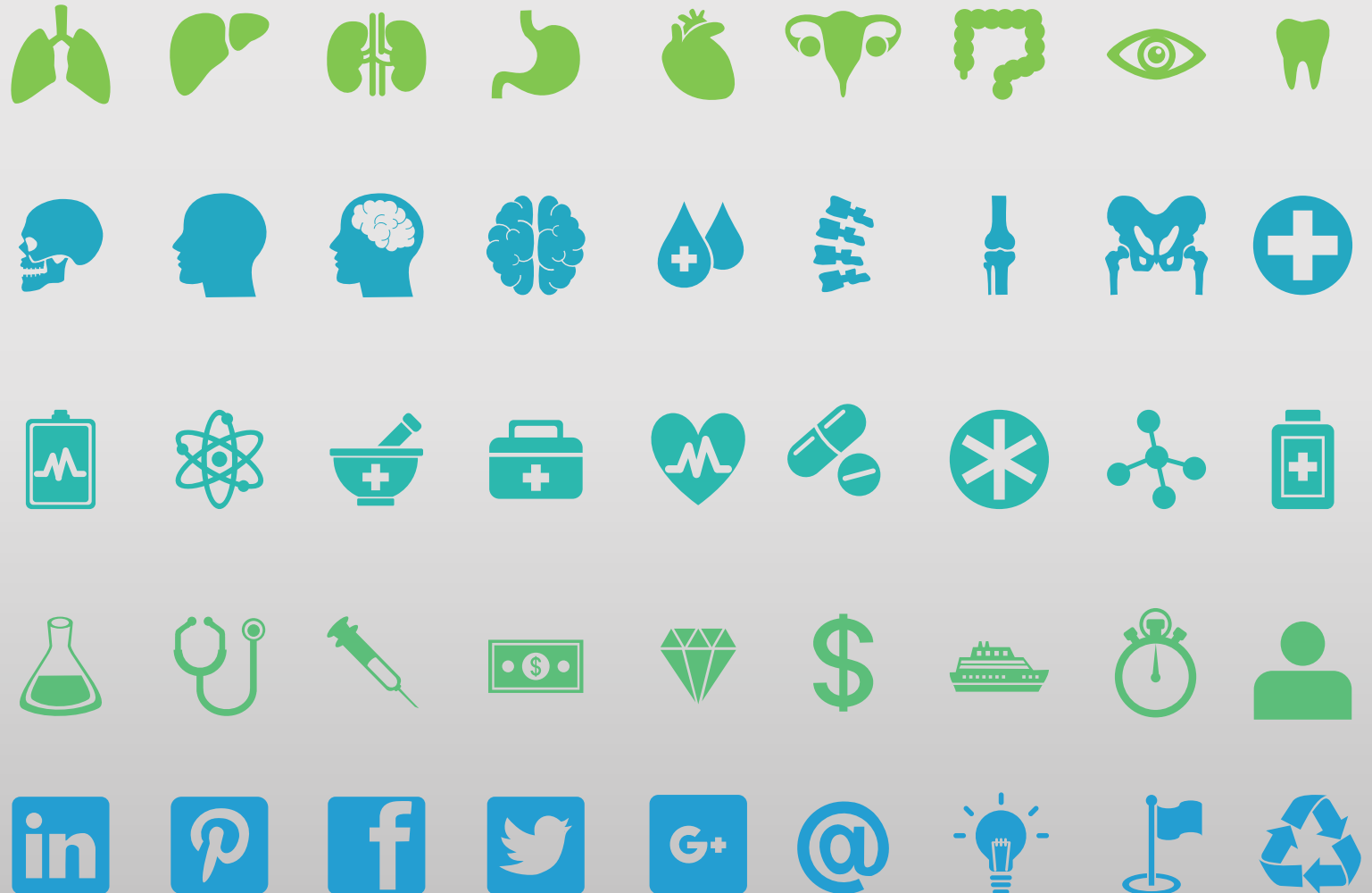
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